

1949 - Established; privatized as a joint-stock company in 1996.

1951 - Production of hand-stitched leather (mainly cowhide) soccer balls, volleyballs, and medicine balls. The production program was transferred to Gala by incorporating "Fr. Cetkovský a syn ", an originally private (and nationalized in 1948) company, under the Gala Krasice plant.

1965 - Introduction of a new production technology. Soccer balls and volleyballs were produced by gluing technology instead of manual and partially machine sewing. Using rubber adhesives, the leather parts were vulcanized onto a glued multi-layer cotton textile bag. The technology and machine equipment were developed and constructed with the Gala and Leather Research Institute (VÚK) in Otrokovice. Czechoslovak patent No. 135824 had been maintained until the mid-1990s and was applied to the production.

1970 - Gala Volleyballs were approved for top international competitions by FIVB. This 18-panel volleyball was sold, with various technological and material modifications, under the "Premier "trade name until the mid-1990s. "Captain "was another very successful soccer ball; it was an all-leather, 18-pane ball produced using gluing technology.

1975 - Intensive production capacity increase of glued balls (for volleyball, soccer, handball) for local and foreign customers (socialist block – COMECON but also Western European countries). Annual production of approximately 400,000 pieces. Such production capacity was maintained and fulfilled until the Velvet Revolution in 1989. It was starting the development of so-called winding technology. The winding technology replaced a textile bag with fine polyamide fibers wound in a particular machine directly on an inner tube. The technology and production of single-function winding machines were developed in close cooperation with VÚK Otrokovice.

1980 - Implementation of the new technology of volleyball winding. Gradual downturn of bag technology. Gala was searching for a cooperation partner (Vietnam) to stitch 32-part soccer balls manually. Soccer balls had been replaced with artificial "leather. " Implementation of 32-part soccer ball production commenced with newly developed non-leather material and preparation of so-called pre-pierced backed parts for more accessible and better-quality manual stitching.

1986 - Stitching 32-part soccer balls in Vietnam from semi-finished products prepared in Gala. Annual production of approximately 20,000 pieces. Gradual downturn of manual stitching of footballs in Gala Prostějov. Craft production of medicine balls maintained—individual innovations – a new line of medicine balls with spherical caps.

1991 - Termination of cooperation with the Vietnamese party for manual stitching of footballs. Searching for new soccer ball producers that would provide complete production of manually stitched balls with the Gala logo and according to the Gala design. Subsequent commencement of solid soccer ball deliveries from Pakistan. Then, deliveries were extended for beach volleyballs, handballs, and glued basketballs (deliveries from China) and single delivery of tennis balls.

1993 - Losing FIVB approval for "Premier "volleyball due to worsened quality (high impact force, air leakage). Due to the disintegration of COMECON markets and the start of an open call for all sports brands, there was a significant decrease in the annual production of balls to approximately 150,000 pieces. Gala was starting the development of a new leather ball to regain FIVB approval, solving and developing equipment for objective testing of balls, particularly volleyballs. Machines and devices for testing lifetime, roundness, impact force, and rebound were gradually acquired.

1994 - World-renowned sports company Wilson expressed their interest in purchasing Gala. After several negotiations, Gala withdrew from the project because it appeared that Wilson was interested in gaining in the Russian market with our balls without Gala's production base.

1995 - FIVB approved the new 18-panel leather volleyball named "Pro-line "—the subsequent start of volleyball production.

1996 - Development of a new ball for Futnet in close cooperation with top players' needs. The outcome was a 32-part non-leather ball manufactured using the bag gluing technology. In various design modifications, this type of ball has been used for Futnet world championships since 2004 and has been used continuously.

2000 - FIVB has approved the new 18-panel non-leather volleyball "Pro-line "of blue-white-red color.

2004 - Stricter legislation caused solving of a decrease in air pollutant emissions. Production of glued balls based on rubber gasoline-based adhesives was endangered—initiation of solution with the aim of use of ecological adhesives. The whole technology has been successfully solved while maintaining the product's quality.

2006 - Starting the production of balls with rubber adhesives dispersed in water. A significant contribution to maintaining production in the Gala. As it later turned out, Gala remained Europe's sole producer of glued balls.

2009 - New 10-part non-leather volleyball "Pro-line "of blue-white-red color approved. Concurrently, its design was registered as design No. 001109862-0001. There was a significant decrease in deliveries of balls to Russia and Poland. Further reduction of production capacity of balls to 70,000 pcs/year. It was the start of production technology modernization. Gradually, new vulcanizing presses and new winding machines – equipment from Cuang Yii, a Taiwanese company, were purchased.

2014 - In cooperation with the Technical University of Liberec (TUL), started the research of nanofibers application in the production of balls. In parallel, the improvement of impact force and rebound measurements was also solved with TUL.

2016 - Implementing nanofibers application in the production of top balls with FIVB approval.

Gala is starting to solve the application of ecological adhesives onto parts of the balls to lower the drift of particles out of the workplace and automate the operation.

2019 - Implementing application of ecological glues onto ball parts using a semi-automatic machine developed in cooperation with Seal Kroměříž company. Comparative measurements of the Gala ball and top world producers' balls with FIVB approval were analyzed for the intended innovation of Pro-line, leading volleyball. Among others, expensive testing, and comparison of flight characteristics in a wind tunnel were done. Termination of deliveries of deer hair (one of the filling materials into medicine balls). Gala was searching for natural sources replacement to maintain this product's tradition.

2020 - Developing a new volleyball using knowledge from previous analysis has started.